ENVIRONMENTAL SUSTAINABILITY PROMOTION ADVANCEMENTS IN GREEN CHEMISTRY

Dr Manisha Saxena

Department of Chemistry, Government PG college

Dholpur (Rajasthan)

ABSTRACT

Green chemistry has developed as an important discipline in tackling this challenge. Promoting environmental sustainability is a critical global priority. This abstract examines the role of green chemistry in promoting environmental sustainability and identifies its salient features. The goal of "green chemistry" is to create chemical products and processes that reduce or completely do away with the use and production of dangerous compounds. Throughout the life cycle of chemical products, it places a strong emphasis on the concepts of pollution control, resource efficiency, and minimising environmental sustainability. First off, it makes it possible to lessen waste production, harmful emissions, and the depletion of natural resources. Green chemistry reduces the environmental impact of chemical production by using renewable feedstocks and sustainable manufacturing techniques.

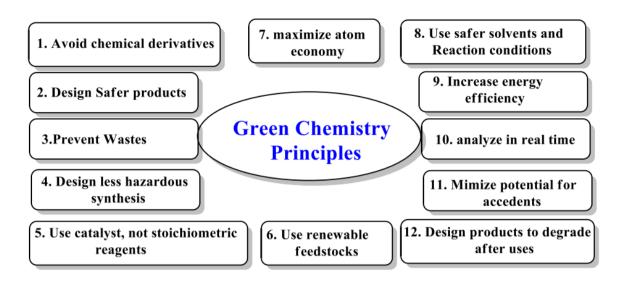
INTRODUCTION

Promoting environmental sustainability is a critical objective in today's world, as the impact of human activities on the environment becomes increasingly evident. To address this challenge, the field of green chemistry has emerged as a significant discipline, offering innovative and sustainable solutions for chemical processes and products. Green chemistry focuses on minimizing or eliminating the use and generation of hazardous substances, while maximizing resource efficiency and reducing environmental impacts throughout the life cycle of chemical products. This introduction provides an overview of the significance of green chemistry in promoting environmental sustainability. It highlights the urgent need for sustainable practices in the chemical industry and beyond, and sets the stage for exploring the key contributions and benefits of green chemistry in addressing environmental challenges.

The adverse effects of traditional chemical processes and products on the environment are well-documented. From pollution and waste generation to the depletion of natural resources, these practices have had significant ecological and human health impacts. The urgency to shift towards sustainable alternatives has become evident, prompting the development and adoption of green chemistry principles and practices. Green chemistry offers a proactive and comprehensive approach to tackle environmental concerns. By focusing on the design and development of chemicals and processes that are inherently safer and more sustainable, green chemistry aims to minimize environmental risks while maintaining or even enhancing product performance. It emphasizes the use of renewable feedstocks, the reduction of waste and energy consumption, and the adoption of environmentally friendly technologies. The significance of green chemistry extends beyond the chemical industry. Its principles and practices influence diverse sectors, such as agriculture, pharmaceuticals, materials science, and energy production. By promoting the development of sustainable alternatives, green chemistry contributes to a more holistic approach to environmental sustainability. In this exploration of the significance of green chemistry, we will delve into its key contributions and benefits. We will examine how green chemistry reduces environmental impacts, fosters innovation, and encourages the integration of sustainability considerations into decision-making processes. We will also explore the implications of green chemistry for various industries and its potential in driving the transition to a more sustainable and circular economy. Green chemistry stands as a vital and indispensable discipline in the pursuit of environmental sustainability. By embracing the principles and practices of green chemistry, we can advance towards a more sustainable future, where the chemical industry and other sectors prioritize the protection of the environment, human health, and the well-being of future generations (Tundo, P et al, 2000).

Green chemistry

Green chemistry, also known as sustainable chemistry, is a field that focuses on designing chemical processes and products to minimize their impact on human health and the environment. It involves the development of innovative solutions that promote resource efficiency, reduce waste generation, and prioritize the use of renewable materials. The principles of green chemistry encompass various aspects, including the design of safer chemicals, the optimization of chemical reactions to minimize waste, the use of renewable feedstocks, and the adoption of energy-efficient processes. By applying these principles, green chemistry aims to prevent pollution, reduce greenhouse gas emissions, and conserve natural resources. One of the key objectives of green chemistry is to shift away from the reliance on hazardous chemicals and processes that have negative environmental impacts. Instead, it seeks to develop and implement sustainable alternatives that maintain or improve product performance while minimizing risks to human health and the environment. The benefits of green chemistry are far-reaching. It contributes to the protection of ecosystems, the reduction of toxic exposures, and the preservation of natural resources. Green chemistry also offers economic advantages by promoting the development of new technologies, creating green jobs, and fostering innovation within industries. In addition, green chemistry supports the transition to a circular economy by emphasizing the concept of waste as a valuable resource. It encourages the reuse, recycling, and recovery of materials, thereby minimizing waste generation and promoting the efficient use of resources. Green chemistry plays a crucial role in promoting environmental sustainability by providing a framework for the development of environmentally friendly chemicals and processes. It offers a pathway towards a more sustainable future, where chemical products and processes are designed to minimize environmental impacts and contribute to the well-being of society as a whole (Anastas, P. T. et al, 2002).



Green Chemistry from Theory to Practice

Green chemistry, as a field focused on sustainable chemical practices, encompasses both theoretical principles and practical implementation. Moving from theory to practice involves translating the concepts and principles of green chemistry into tangible actions within the chemical industry and related sectors. This process involves several key steps and considerations.

Design and Innovation: Green chemistry begins with the design phase, where chemists and engineers consider the principles of green chemistry when developing new chemical processes or products. This involves identifying and prioritizing sustainability goals such as reducing toxicity, minimizing waste, and utilizing renewable resources(Dunn, P. J.,2012).

Green Metrics and Assessment: Practitioners of green chemistry utilize metrics and assessment tools to evaluate the environmental impact of chemical processes and products. Life cycle assessment (LCA) and other tools help quantify factors such as energy consumption, greenhouse gas emissions, waste generation, and resource depletion. These assessments guide decision-making and highlight areas for improvement.

Substitution and Alternative Technologies: Green chemistry promotes the substitution of hazardous chemicals with safer alternatives. This may involve identifying and utilizing less

toxic solvents, catalysts, and reactants. Additionally, alternative technologies like bio-based processes, renewable energy integration, and green nanotechnology can be employed to reduce environmental impact.

Process Optimization and Efficiency: Green chemistry aims to maximize process efficiency to minimize waste generation and resource consumption. Techniques such as process intensification, solvent recycling, and energy-efficient reactions are employed to reduce the environmental footprint of chemical processes.

Collaboration and Knowledge Sharing: Transitioning from theory to practice in green chemistry requires collaboration among researchers, industry professionals, policymakers, and other stakeholders. Sharing best practices, case studies, and research findings facilitates the adoption and implementation of green chemistry principles across the industry.

Regulatory and Policy Support: Governments and regulatory bodies play a crucial role in promoting and incentivizing the adoption of green chemistry practices. Supportive policies, regulations, and financial incentives can encourage industry-wide implementation of sustainable practices.

Education and Training: Providing education and training programs on green chemistry is essential to ensure a skilled workforce capable of implementing sustainable practices. Universities, research institutions, and industry associations contribute to this by offering specialized courses and training opportunities.

By integrating these steps and considerations, green chemistry can transition from theory to practice. It offers a pathway towards sustainable and responsible chemical practices, enabling industries to reduce their environmental impact, improve resource efficiency, and contribute to a more sustainable future.

Problem Statement:

The growing concerns over environmental degradation and the urgent need for sustainability call for effective solutions in various industries, including the chemical sector.

The problem at hand is the significant negative environmental impact caused by traditional chemical processes and products. This impact includes pollution, waste generation, resource depletion, and the release of hazardous substances into ecosystems. These practices contribute to climate change, ecological imbalances, and threats to human health. Addressing this problem requires a shift towards more sustainable alternatives in the form of green chemistry. However, despite the proven benefits and potential of green chemistry, its adoption and implementation remain limited in many areas. The problem lies in the lack of widespread awareness, understanding, and integration of green chemistry principles and practices within the chemical industry and related sectors. Additionally, there may be challenges related to the cost-effectiveness, scalability, and technical feasibility of implementing green chemistry practices. Resistance to change, lack of regulatory support, and limited research and development investments further hinder the widespread adoption of green chemistry. To achieve environmental sustainability and mitigate the negative impacts of chemical processes, it is crucial to address these challenges and promote the significance of green chemistry. By doing so, the industry can transition towards sustainable practices that prioritize the reduction of pollution, waste, and resource consumption while maintaining or enhancing product performance.

GC TEACHING AND ITS ENVIRONMENTAL SUSTAINABILITY FRAMEWORK

Green Chemistry (GC) teaching and its environmental sustainability framework are interconnected components aimed at promoting sustainable practices within the field of chemistry education. This framework provides a structured approach to incorporating green chemistry principles and concepts into the teaching and learning process. It ensures that students not only acquire knowledge of chemistry but also develop a deep understanding of the environmental impacts of chemical processes and the importance of sustainable solutions.

The environmental sustainability framework for GC teaching encompasses several key elements:

Integration of Green Chemistry Principles: The framework emphasizes the integration of green chemistry principles throughout the curriculum. This involves highlighting the importance of pollution prevention, resource efficiency, and the reduction of hazardous substances in chemical processes. Students are encouraged to think critically about the environmental impacts of different chemical reactions and develop strategies to minimize those impacts.

Experiential Learning: The framework promotes experiential learning approaches, such as laboratory experiments and hands-on activities, that align with green chemistry principles. Students actively engage in designing and conducting experiments that adhere to sustainable practices, such as using safer solvents, reducing waste generation, and optimizing reaction conditions.

Life Cycle Thinking: An essential aspect of the framework is the incorporation of life cycle thinking into chemistry education. Students are encouraged to consider the entire life cycle of chemical products, from raw material extraction to disposal, and evaluate the environmental impacts at each stage. This holistic approach fosters a comprehensive understanding of sustainability and encourages students to develop innovative solutions that minimize environmental harm.

Systems Thinking and Interdisciplinary Connections: The framework encourages students to adopt systems thinking, recognizing that chemical processes exist within broader socioenvironmental systems. Students explore the interdisciplinary connections between chemistry and other fields such as biology, engineering, and policy to address complex environmental challenges. This multidisciplinary perspective enhances their ability to develop sustainable solutions.

Ethical and Social Responsibility: The environmental sustainability framework highlights the ethical and social responsibility of chemists. Students are encouraged to reflect on the potential consequences of their work and consider the impacts on human health, ecosystems, and future generations. They are empowered to make ethical decisions, considering both scientific and ethical dimensions in chemical research and applications.

By incorporating this environmental sustainability framework into GC teaching, educators can instill a sense of environmental consciousness, responsibility, and innovation in future chemists. It equips students with the knowledge and skills necessary to develop sustainable solutions, contribute to environmental stewardship, and drive positive change within the chemical industry and society as a whole.

Antibacterial activity of metalnanoparticles

The biogenically synthesised metal nanoparticles will break up the bacterial cell wall that consists of polymeric subunits. Via their reciprocal action, metal nanoparticles impact protein synthesis, its mechanism, and split the cell membrane. Because of the smaller size and large surface area of metal nanoparticles, this action may be triggered to prevent the cell cycle or the death of a bacterial cell. Therefore, metal nanoparticles in a bacterial cell can bind with DNA molecules, leading to DNA helical structure disorder and entering between nucleic acid strands.

The biogenic synthesis and antibacterial activity of silver nanoparticles using the Caulerparacemosa marine algae has been demonstrated in a study by Kathirawan and co-workers. UV-visible spectroscopy that confirmed the formation of silver nanoparticles was characterised by synthesised silver nanoparticles, x-ray diffraction peaks proved face-centered cubic crystalline structure, and the size range was 5-25 nm. In an algal extract, FTIR was used to classify the functional groups

The bioreduction of silver ions into silver nanoparticles was responsible for that. Efficient antibacterial activity against human pathogens was shown by biogenically synthesised silver nanoparticles Staphylococcus aureus with a minimum inhibition zone of 7 mm per 5 μ l and Proteus mirabilis with a maximum inhibition zone of 14 mm per 15 μ l.

Nanoparticles have been studied in another review of antibacterial gold activity. Red alga Gracilariacorticata was used as a reducing, capping, and stabilising agent for the reduction of Au ions into Au nanoparticles to synthesise gold nanoparticles using algal extract. Biogenically synthesised gold nanoparticles demonstrated antibacterial activity by agar well diffusion technique against Gram-positive Staphylococcus aureus, Enterobacterfaecalis, and Gram-negative Escherichia coli, Enterobacteraerogens pathogenic bacteria. The findings of ciprofloxacin antibiotic conjugated gold nanoparticles were compared with biogenically synthesised nanoparticles after better results were found with a later one. The overall inhibition zone was found to be 24 mm for Gram-negative Escherichia coli bacteria and 24 mm for Gram-positive Enterobacterfaecalis bacteria.

On the algal synthesis of copper oxide nanoparticles and their antibacterial activities, there have been few studies. Antibacterial activity against Gram-positive bacteria Staphylococcus aureus and Gram-negative bacteria Enterobacteraerogenes and an inhibition zone of 16 mm and 14 mm respectively was observed in green synthesised copper nanoparticles.

Biogenically synthesised zinc nanoparticles against bacterial strains such as Staphylococcus mutans, Micrococcus luteus, Vibrio cholera, Klebsiella pneumonia, and Neisseria gonorrhoea have also been investigated as antibacterial agents. Soluble phytochemicals such as ascorbic acid, carbohydrates, flavonoids, lipids, and proteins found in Sargassummyriocystum brown algae have served as reducing and stabilising agents for nanoparticles of zinc. Synthesized nanoparticles with a mean size of 35 nm were spherical, hexagonal, rectangular, and rod-shaped.

Applications of green chemistry in daily life

Green chemistry principles and practices can be applied in various aspects of daily life, promoting sustainable and environmentally friendly choices. Here are some common applications of green chemistry in daily life:

Household Cleaning Products: Green chemistry principles can be applied to the formulation and production of household cleaning products. By using safer and environmentally friendly ingredients, such as plant-based surfactants and biodegradable solvents, green cleaning products minimize the release of harmful chemicals into waterways and reduce the environmental impact of cleaning routines.

Personal Care Products: Green chemistry is increasingly used in the development of personal care products, such as soaps, shampoos, and cosmetics. Formulations that utilize renewable resources, biodegradable ingredients, and non-toxic preservatives offer safer alternatives while minimizing environmental impacts.

Energy Efficiency: Green chemistry principles play a role in energy conservation and efficiency. For example, the development of catalysts and processes that enable more efficient energy conversion and storage, such as in solar cells and batteries, contributes to a more sustainable energy landscape.

Agriculture and Pest Management: Green chemistry principles are applied in the development of safer and more sustainable agricultural practices. This includes the use of bio-based pesticides, integrated pest management strategies, and organic farming techniques, reducing the reliance on harmful chemicals and minimizing the environmental impact of agriculture.

Waste Management and Recycling: Green chemistry principles guide waste management practices, aiming to reduce waste generation and promote recycling. For instance, the development of biodegradable polymers and materials that can be easily recycled or composted contributes to a more sustainable approach to waste management.

Water Treatment: Green chemistry principles are utilized in water treatment processes to ensure the removal of contaminants while minimizing the use of chemicals that may be harmful to the environment. Sustainable water treatment technologies, such as advanced oxidation processes and natural filtration systems, offer greener alternatives to conventional treatment methods. Sustainable Materials: Green chemistry principles influence the development of sustainable materials, including bioplastics, bio-based polymers, and renewable packaging materials. These materials are designed to be environmentally friendly, biodegradable, or recyclable, reducing reliance on non-renewable resources and minimizing waste.

By incorporating green chemistry practices into daily life choices, individuals can contribute to environmental sustainability, reduce exposure to harmful chemicals, and promote a more sustainable future. These applications highlight the potential for green chemistry to create positive change and promote responsible consumption and environmental stewardship at an individual level.

Fields of Green Chemistry with New Technological Developments

Green chemistry, as a multidisciplinary field, intersects with various scientific disciplines and industries. Technological developments further enhance the application of green chemistry principles and practices in different fields. Here are some key fields where green chemistry is making significant advancements with the support of new technological developments:

Renewable Energy: Green chemistry plays a crucial role in the development of renewable energy technologies. Technological advancements in areas such as solar cells, fuel cells, and energy storage devices are being supported by green chemistry principles. For instance, the design of efficient catalysts for energy conversion, the development of environmentally friendly electrolytes, and the utilization of sustainable materials contribute to the advancement of renewable energy systems.

Materials Science: Green chemistry is revolutionizing materials science by promoting the development of sustainable materials. Technological advancements enable the synthesis of bio-based polymers, biodegradable materials, and environmentally friendly coatings. These materials offer alternatives to traditional non-renewable and non-biodegradable materials, reducing environmental impacts and promoting circular economy principles.

Pharmaceutical Industry: The pharmaceutical industry is increasingly adopting green chemistry practices to minimize the environmental impact of drug discovery and production. New technological developments such as flow chemistry, microwave-assisted reactions, and the use of renewable feedstocks enable the synthesis of pharmaceutical compounds in a more sustainable and efficient manner. Green chemistry also supports the development of greener pharmaceutical formulations and drug delivery systems.

Agriculture and Agrochemicals: Green chemistry principles are being applied to enhance sustainable agriculture practices and reduce the environmental impact of agrochemicals. Technological developments in precision farming, biopesticides, and targeted delivery systems support the development and application of greener agricultural practices. These advancements contribute to minimizing the use of harmful chemicals, reducing waste, and improving crop productivity.

Water and Wastewater Treatment: Green chemistry is revolutionizing water and wastewater treatment processes by promoting the development of environmentally friendly and energy-efficient technologies. Technological developments such as advanced oxidation processes, membrane technologies, and electrochemical treatment methods enable the removal of contaminants while minimizing energy consumption and the generation of harmful byproducts.

Green Industrial Processes: Green chemistry is driving the development of sustainable and environmentally friendly industrial processes. Technological advancements in process intensification, catalysis, and green solvents support the implementation of cleaner and more resource-efficient manufacturing practices. These developments enable industries to reduce waste, energy consumption, and the use of hazardous substances.

Nanotechnology: Green chemistry principles are applied to the synthesis and application of nanomaterials, enhancing their sustainability and reducing environmental risks. Technological developments promote the use of green solvents, eco-friendly synthesis

routes, and safer nanomaterial disposal methods. These advancements ensure the responsible development and application of nanotechnology in various sectors.

The synergy between green chemistry and technological developments drives innovation and enables sustainable practices in diverse fields. By incorporating green chemistry principles into technological advancements, industries can promote environmental sustainability, reduce their ecological footprint, and contribute to a more sustainable future.

PHARMACEUTICAL GREEN CHEMISTRY

Pharmaceutical green chemistry focuses on the application of green chemistry principles and practices in the pharmaceutical industry. It aims to develop and produce pharmaceutical products in a sustainable and environmentally friendly manner while ensuring the safety and efficacy of medications. Here are some key aspects and practices of pharmaceutical green chemistry:

Safer and Greener Synthesis: Green chemistry principles are applied to the synthesis of pharmaceutical compounds to minimize the use of hazardous substances and reduce environmental impacts. This involves the use of renewable feedstocks, green solvents, and catalytic processes that improve efficiency and minimize waste generation.

Atom Economy and Selectivity: Atom economy is a key concept in green chemistry, and it is particularly relevant in pharmaceutical synthesis. It emphasizes maximizing the incorporation of reactant atoms into the final product and minimizing waste generation. Selective reactions and efficient synthetic routes are developed to reduce the need for protective groups and to minimize byproduct formation.

Solvent Selection: Green solvents, such as water and bio-based solvents, are favored in pharmaceutical green chemistry to minimize the use of volatile organic solvents that are harmful to human health and the environment. Solvent-free or solvent-minimized processes are also explored whenever feasible.

Renewable Feedstocks: The use of renewable feedstocks, such as biomass-derived starting materials, is promoted in pharmaceutical green chemistry. This reduces reliance on fossil fuels and non-renewable resources, contributing to a more sustainable and bio-based pharmaceutical industry.

Green Catalysis: Catalytic processes play a crucial role in pharmaceutical synthesis, and green catalysis focuses on developing efficient and selective catalysts that are environmentally friendly. This includes the use of heterogeneous catalysts, biocatalysis, and metal catalysts that are less toxic and more sustainable.

Process Intensification: Process intensification techniques, such as continuous flow chemistry, are employed to reduce the consumption of energy and resources in pharmaceutical manufacturing. These techniques enable more efficient reactions, shorter reaction times, and smaller equipment sizes, leading to greener and more sustainable processes.

Green Analytical Techniques: Green analytical techniques, such as green chromatography and spectroscopy, are utilized in pharmaceutical analysis. These techniques reduce the use of hazardous solvents, minimize waste generation, and provide accurate and reliable analytical data for quality control and safety assessment.

Waste Reduction and Recycling: Efforts are made to minimize waste generation in pharmaceutical manufacturing by optimizing reaction conditions, maximizing product yield, and implementing recycling and recovery processes. This includes the recycling of solvents, reagents, and byproducts whenever possible.

By incorporating these practices, pharmaceutical green chemistry aims to reduce the environmental impact of the pharmaceutical industry, promote sustainable drug development, and ensure the safety and efficacy of medications while minimizing the ecological footprint of the pharmaceutical sector.

Green synthesis

Green synthesis refers to the development and implementation of environmentally friendly and sustainable methods for the synthesis of chemical compounds. It focuses on minimizing or eliminating the use of hazardous substances, reducing waste generation, and promoting resource efficiency throughout the synthesis process. Green synthesis encompasses various principles and practices derived from green chemistry, aiming to create a more sustainable and environmentally conscious approach to chemical synthesis.

Here are key aspects and practices involved in green synthesis:

Renewable Feedstocks: Green synthesis emphasizes the utilization of renewable feedstocks derived from biomass or other sustainable sources. These feedstocks offer alternatives to fossil fuel-based starting materials, reducing the reliance on non-renewable resources and minimizing the environmental impact.

Green Solvents: Green synthesis promotes the use of environmentally friendly solvents, such as water, ethanol, or other biodegradable and non-toxic solvents. Green solvents reduce the release of volatile organic compounds (VOCs) and minimize potential hazards to human health and the environment.

Catalysis: Green synthesis often employs catalytic processes to enhance reaction efficiency and selectivity. Catalysts enable milder reaction conditions, lower energy requirements, and reduce the need for stoichiometric amounts of reagents. Selective catalysts also contribute to minimizing byproductformation and waste generation.

Atom Economy: Green synthesis focuses on maximizing atom economy, which refers to the efficiency of incorporating reactant atoms into the final product. It aims to minimize the production of unwanted byproducts and waste, ensuring a higher percentage of reactants contribute to the desired product.

Energy Efficiency: Green synthesis promotes energy-efficient processes by utilizing optimized reaction conditions, including lower reaction temperatures, shorter reaction times,

and the use of alternative energy sources such as microwave or ultrasound-assisted reactions. Energy-efficient practices contribute to reducing the overall environmental impact of chemical synthesis.

Waste Reduction and Recycling: Green synthesis aims to minimize waste generation by optimizing reaction conditions and employing recycling and purification techniques. This includes the reuse of catalysts, solvents, and other reactants, as well as the implementation of sustainable purification methods.

Biocatalysis and Enzymes: Green synthesis harnesses the power of biocatalysis and enzymes, which are often more selective and environmentally friendly than traditional chemical catalysts. Biocatalytic processes can utilize renewable resources, operate under mild conditions, and exhibit high selectivity, contributing to greener synthesis methods.

Continuous Flow Chemistry: Green synthesis incorporates continuous flow chemistry, where reactions occur in a continuous flow of reactants, rather than in batch processes. Flow chemistry offers advantages such as improved reaction control, reduced waste, and increased safety.

By implementing green synthesis practices, researchers and industry professionals can reduce the environmental impact of chemical synthesis, promote sustainability, and develop more eco-friendly products and processes. Green synthesis principles are applicable across various fields, including pharmaceuticals, materials science, agriculture, and fine chemicals, contributing to a greener and more sustainable future.

CONCLUSION

In conclusion, green chemistry plays a significant role in promoting environmental sustainability by revolutionizing the way we design, develop, and implement chemical processes and products. The principles and practices of green chemistry prioritize the reduction of pollution, the conservation of resources, and the protection of human and ecological health.

By embracing green chemistry, industries can contribute to a more sustainable future. Green chemistry enables the prevention of pollution at its source, rather than relying on end-of-pipe solutions. It promotes resource efficiency by minimizing the consumption of non-renewable resources and optimizing waste generation. The emphasis on energy efficiency and the utilization of renewable energy sources reduces greenhouse gas emissions and mitigates the impacts of climate change.

The development of safer chemicals and products through green chemistry ensures the wellbeing of both humans and the environment. By reducing toxicity and potential hazards, green chemistry minimizes the risks associated with chemical exposure. Additionally, the integration of life cycle thinking allows for a comprehensive assessment of environmental impacts throughout the entire life cycle of a product or process.

The significance of green chemistry extends beyond the chemical industry. It influences various sectors, such as pharmaceuticals, materials science, agriculture, and energy, by promoting sustainable practices and driving innovation. The collaboration among scientists, industry professionals, policymakers, and the public is crucial in advancing sustainable practices and raising awareness about the importance of environmental sustainability.

REFERENCES

- Tundo, P., Anastas, P., Black, D. S., Breen, J., Collins, T. J., Memoli, S., ...&Tumas, W. (2000). Synthetic pathways and processes in green chemistry. Introductory overview. *Pure and Applied Chemistry*, 72(7), 1207-1228.
- 2. Anastas, P. T., & Kirchhoff, M. M. (2002). Origins, current status, and future challenges of green chemistry. *Accounts of chemical research*, *35*(9), 686-694.
- 3. Dunn, P. J. (2012). The importance of green chemistry in process research and development. *Chemical Society Reviews*, *41*(4), 1452-1461.
- Polshettiwar, V., & Varma, R. S. (2010). Green chemistry by nano-catalysis. *Green Chemistry*, 12(5), 743-754.
- Alfonsi, K., Colberg, J., Dunn, P. J., Fevig, T., Jennings, S., Johnson, T. A., ...&Stefaniak, M. (2008). Green chemistry tools to influence a medicinal chemistry and research chemistry based organisation. *Green Chemistry*, 10(1), 31-36.
- 6. Glavič, P., &Lukman, R. (2007). Review of sustainability terms and their definitions. *Journal of cleaner production*, *15*(18), 1875-1885.
- Albrecht, M. A., Evans, C. W., &Raston, C. L. (2006). Green chemistry and the health implications of nanoparticles. *Green chemistry*, 8(5), 417-432.
- 8. Khetan, S. K., & Collins, T. J. (2007). Human pharmaceuticals in the aquatic environment: a challenge to green chemistry. *Chemical reviews*, *107*(6), 2319-2364.
- 9. Beckman, E. J. (2004). Supercritical and near-critical CO2 in green chemical synthesis and processing. *The Journal of Supercritical Fluids*, 28(2-3), 121-191.
- Poliakoff, M., Fitzpatrick, J. M., Farren, T. R., &Anastas, P. T. (2002). Green chemistry: science and politics of change. *Science*, 297(5582), 807-810.
- Constable, D. J., Dunn, P. J., Hayler, J. D., Humphrey, G. R., Leazer Jr, J. L., Linderman, R. J., ... & Zhang, T. Y. (2007). Key green chemistry research areas—a perspective from pharmaceutical manufacturers. *Green Chemistry*, 9(5), 411-420.
- 12. Sheldon, R. A. (2008). E factors, green chemistry and catalysis: an odyssey. *Chemical Communications*, (29), 3352-3365.