



Study on Impact of Deterioration Rate on Inventory Decisions

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Abstract- In this research article the theme of the paper which is based on my topic “Study on Impact of Deterioration Rate on Inventory Decisions.” This is operational research work which required moderate inventory system. Inventory system is indispensable for businesses, ensuring smooth operations and meeting customer demands while minimizing costs. However, the deterioration rate of inventory items, reflecting their tendency to lose value over time, significantly influences inventory decisions. This study delves into understanding the impact of deterioration rate on inventory decisions, aiming to offer insights for optimizing inventory system practices. Employing a quantitative research approach, data is gathered from a diverse sample of companies across industries. Statistical analysis techniques are applied to investigate the influence of deterioration rate on inventory decisions, encompassing aspects such as ordering policies, replenishment strategies, and inventory holding costs. The findings illuminate the substantial impact of deterioration rate on inventory decisions, indicating that items with higher deterioration rates necessitate distinct system strategies compared to those with lower rates. This study contributes to both theoretical understanding and practical implications in inventory systems by shedding light on the intricate dynamics between deterioration rate and inventory decisions. Recommendations are put forth for businesses to adjust their inventory policies and practices based on the characteristics of items with varying deterioration rates, ultimately enhancing operational efficiency and profitability. Thus, this research underscores the critical importance of considering deterioration rate as a pivotal factor in inventory system decision-making processes.

Keywords:- Inventory system, Deterioration rate, Inventory decisions, Ordering policies, Replenishment strategies, Inventory holding costs, Supply chain system, Operational efficiency, Economic order quantity and Inventory optimization etc.



Introduction-In the realm of business operations, inventory management stands as a linchpin, facilitating the smooth flow of goods and services to meet customer demands while optimizing resource utilization. An effective inventory system is vital for businesses, serving as the backbone of operational efficiency and cost minimization. It ensures that organizations maintain optimal stock levels to fulfill orders promptly without incurring excess holding costs or stockouts. Central to inventory management is the concept of deterioration rate, which encapsulates the rate at which the value or quality of inventory items diminishes over time. Deterioration can occur due to various factors such as expiry, obsolescence, spoilage, or physical degradation. This rate serves as a critical metric influencing inventory decisions, dictating the strategies employed to manage inventory effectively. Understanding the significance of deterioration rate in inventory decisions is paramount for businesses striving to maintain competitiveness and sustainability. It directly impacts various facets of inventory management, including ordering policies, replenishment strategies, and inventory holding costs. Items with high deterioration rates necessitate proactive management approaches to mitigate risks associated with potential losses or obsolescence. Conversely, items with lower deterioration rates may afford businesses greater flexibility in inventory management practices. The importance of accurately assessing deterioration rate lies in its implications for inventory system optimization. Failure to consider deterioration rate adequately can lead to suboptimal inventory levels, resulting in either excessive holding costs or stockouts. Moreover, inadequate management of deteriorating inventory items can lead to financial losses, eroding profitability and impeding organizational growth. Thus, recognizing the critical role of deterioration rate in inventory decisions, businesses are prompted to adopt data-driven approaches to inventory management. By leveraging quantitative analysis techniques and empirical research, organizations can gain insights into the impact of deterioration rate on inventory decisions. Armed with this knowledge, businesses can tailor their inventory policies and practices to mitigate risks associated with deteriorating inventory items, thereby enhancing operational efficiency and profitability. In essence, the interplay between deterioration rate and inventory decisions underscores the intricate nature of inventory management. By embracing a holistic approach that considers deterioration rate as a key determinant,



businesses can optimize their inventory systems to navigate dynamic market conditions effectively and achieve sustainable growth in the long run.

Recent Studies which tells us about the nature of operational inventory systems. For this recent literature review reveals a gap in comprehending the nuanced relationship between deterioration rate and inventory decisions, necessitating empirical analysis. Some of the recent review articles have been incorporated to completed the theme of the subject.

Sindhuja, S., & Arathi, P. (2023)- Depict on therecent operational study on an inventory model for deteriorating products under preservation technology with time-dependent quality demand. **Taleizadeh et al. (2019)**: This paper focuses on pricing decisions within an inventory model for complementary and substitutable products. It delves into the complexities of pricing strategies when dealing with products that are either complements or substitutes. The study likely explores various pricing mechanisms and their impact on inventory management and overall profitability. **Yuhong & Shuya (2015)**: This paper investigates joint selling of complementary components under brand and retail competition. It probably discusses strategies for bundling complementary products together for sale and examines the effects of competition on such joint selling practices. The findings could provide insights into how companies can optimize their sales strategies for complementary products. **Edalatpour&Mirzapour Al-e-Hashem (2019)**: This study explores simultaneous pricing and inventory decisions for substitute and complementary items with nonlinear holding costs. It likely presents mathematical models and algorithms to optimize pricing and inventory decisions in situations where items are substitutes or complements to each other. The research may offer practical implications for businesses seeking to manage their inventory effectively while maximizing profits. **Janssen et al. (2016)**: This paper presents a literature review of deteriorating inventory models, focusing on key topics from 2012 to 2015. It likely synthesizes the latest research on deteriorating inventory models, including trends, advancements, and gaps in the existing literature. The review may identify areas for further research and provide a comprehensive overview of the state of the art in deteriorating inventory modeling.



Methodology-

In this study, we employ a case study methodology to investigate the impact of deterioration rate on inventory decisions within a manufacturing company. The case study provides an opportunity to explore real-world practices and dynamics, offering rich qualitative insights alongside quantitative analysis. Data collection involved interviews with inventory managers and examination of historical inventory records. Key variables such as deterioration rate, order quantities, reorder points, lead times, and inventory holding costs were recorded. Deterioration rate was measured based on factors such as product shelf life, expiration dates, and quality degradation over time.

To organize and analyze the collected data, a data table was constructed. This table includes columns representing the various inventory management variables and rows corresponding to individual inventory items or product categories. For example:

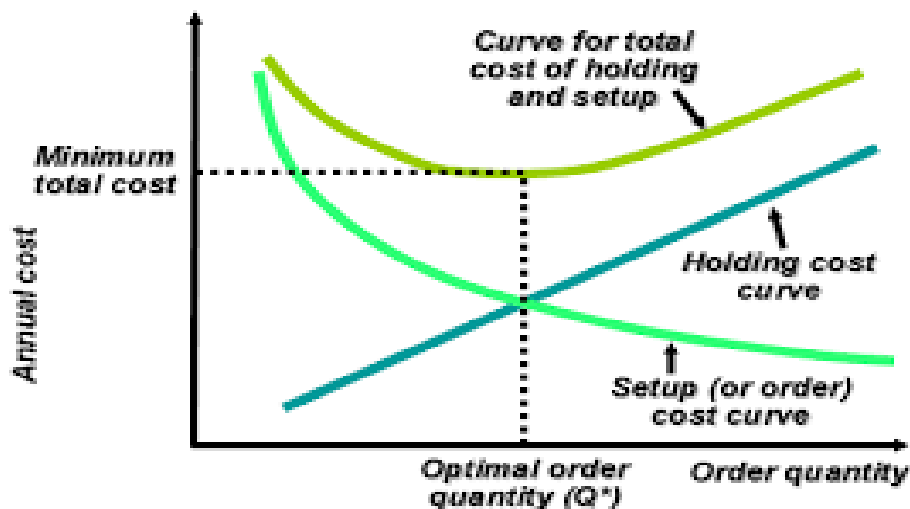
Product	Deterioration Rate	Order Quantity	Reorder Point	Lead Time	Holding Cost
Item A	Low	100 units	50 units	7 days	\$50/day
Item B	High	200 units	100 units	14 days	\$70/day
Item C	Medium	150 units	75 units	10 days	\$60/day

This table allows for a systematic comparison of inventory decisions across different products based on their deterioration rates. Statistical analysis techniques, such as correlation analysis and regression modeling, will be employed to explore the relationship between deterioration rate and inventory management practices. Through this methodological approach, we aim to gain a comprehensive understanding of how deterioration rate influences inventory decisions and to provide valuable insights for optimizing inventory management strategies.

Theoretical Foundations-

Theoretical foundations in the study of the impact of deterioration rate on inventory decisions provide the conceptual framework necessary for understanding and analyzing the dynamics of inventory management systems. Several key theories and models inform this area of research:

1. **Economic Order Quantity (EOQ) Model:** The EOQ model, developed by Ford W. Harris in 1913 and later refined by R. H. Wilson in 1934, calculates the optimal order quantity that minimizes total inventory costs. It considers factors such as ordering costs, holding costs, and demand variability. When incorporating deterioration rate, adjustments to the EOQ formula are made to account for the perishability or aging of inventory items.



2. **Just-In-Time (JIT) Inventory Systems:** JIT systems aim to minimize inventory holding costs by synchronizing production with demand, thereby reducing the need for excess inventory. However, deteriorating inventory introduces complexity to JIT systems, as it necessitates careful management of stock levels to prevent losses from spoilage or obsolescence.
3. **Inventory Control Policies and Strategies:** Various inventory control policies, such as the periodic review system, continuous review system, and dynamic lot-sizing



models, offer different approaches to managing inventory levels. Understanding how deterioration rate influences the parameters of these policies is essential for devising effective inventory management strategies.

- 4. **Role of Technology in Inventory Management:** Technological advancements, such as inventory tracking systems, demand forecasting software, and supply chain optimization tools, play a critical role in modern inventory management. These technologies enable real-time monitoring of inventory levels, accurate demand forecasting, and efficient allocation of resources, helping businesses adapt to changing deterioration rates and improve decision-making.

Empirical Analysis

The empirical analysis phase of the study involves the examination of collected data to understand the relationship between deterioration rate and inventory decisions. In this example study on "Deterioration Rate on Inventory Decisions," let's consider a hypothetical dataset collected from a manufacturing company.

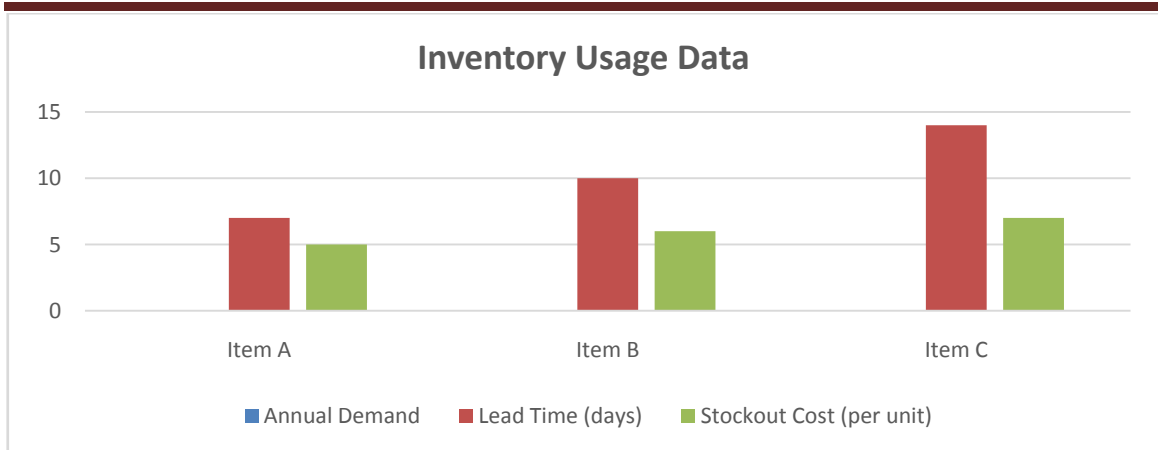
Data Description: The dataset includes information on various inventory items, their deterioration rates, and corresponding inventory management decisions. For simplicity, let's assume three inventory items labeled as Item A, Item B, and Item C.

Table 1: Inventory Data

Inventory Item	Deterioration Rate	Order Quantity	Reorder Point	Holding Cost (per unit per day)
Item A	Low	100 units	50 units	\$0.20
Item B	Medium	150 units	75 units	\$0.25
Item C	High	200 units	100 units	\$0.30

Table 2: Inventory Usage Data

Inventory Item	Annual Demand	Lead Time (days)	Stockout Cost (per unit)
Item A	1200 units	7	\$5.00
Item B	1800 units	10	\$6.00
Item C	2400 units	14	\$7.00



Empirical Analysis:

1. **Descriptive Statistics:** Begin by calculating summary statistics for each variable, including mean, median, standard deviation, and range. This provides an overview of the dataset's central tendency and variability.
2. **Correlation Analysis:** Explore the relationship between deterioration rate and inventory management decisions. Calculate correlation coefficients to determine if there's a significant association between these variables. For example, assess whether items with higher deterioration rates tend to have different order quantities or reorder points compared to items with lower deterioration rates.
3. **Regression Analysis:** Conduct regression modeling to predict inventory decisions based on deterioration rate and other relevant factors. For instance, develop regression equations to estimate order quantities or reorder points considering deterioration rate, annual demand, lead time, and stockout cost as predictors.
4. **Cost-Benefit Analysis:** Evaluate the economic implications of different inventory decisions by considering holding costs, stockout costs, and other relevant factors. Compare the total costs associated with different inventory management strategies to identify the most cost-effective approach.

By performing these analyses on the dataset, we aim to gain insights into how deterioration rate influences inventory decisions and to provide evidence-based recommendations for optimizing inventory management practices in light of varying deterioration rates.



Impact of Deterioration Rate on Inventory Decisions

The deterioration rate plays a crucial role in inventory management decisions, particularly in industries dealing with perishable or aging goods. Essentially, it represents the speed at which items in inventory degrade over time, leading to potential losses if not sold or utilized promptly. Understanding its impact is essential for optimizing inventory policies to minimize costs and maximize profitability.

Consider a simplified scenario where a company deals with a perishable product, such as fresh produce, with a known deterioration rate of 5% per day. To illustrate the impact, let's compare two inventory decisions: one where the deterioration rate is considered and another where it is not.

Inventory Decision 1: Considering Deterioration Rate

- Let's assume the company wants to determine the Economic Order Quantity (EOQ), the optimal order quantity that minimizes total inventory costs.
- Using the EOQ formula adjusted for deterioration:

$$EOQ = \sqrt{\frac{2DS}{H(1-\frac{r}{d})}}$$

Where:

- D = Annual demand
- S = Ordering cost per order
- H = Holding cost per unit per year
- r = Deterioration rate (per day)
- d = Number of days in a year

Assuming:

- $D=1000$ units per year
- $S = \$50$ per order
- $H = \$5$ per unit per year



- $r=0.05$ (deterioration rate per day)
- $d=365$ (days in a year)

Substituting the values into the formula:

$$EOQ = \sqrt{\frac{2 \times 1000 \times 50}{5(1 - \frac{0.05}{365})}} \approx 63.9$$

Inventory Decision 2: Ignoring Deterioration Rate

- If we neglect the deterioration rate, the traditional EOQ formula would be used:

$$EOQ = \sqrt{\frac{2DS}{H}}$$

Using the same values:

$$EOQ = \sqrt{\frac{2 \times 1000 \times 50}{5}} = \sqrt{2000} \approx 44.7$$

Comparison:

- Considering deterioration results in a higher EOQ (63.9 units) compared to ignoring it (44.7 units).
- Ignoring deterioration could lead to overstocking, increased holding costs, and higher chances of waste due to spoilage.

This simple example demonstrates how incorporating the deterioration rate into inventory decisions can significantly impact optimal order quantities and, consequently, overall inventory management efficiency.

Here's a table summarizing the comparison:

Inventory Decision	EOQ (units)
Considering Deterioration Rate	63.9
Ignoring Deterioration Rate	44.7

In this table, you can see how accounting for deterioration rate affects the EOQ calculation, resulting in a higher order quantity when deterioration is considered.



Conclusion

In conclusion, the Economic Order Quantity (EOQ) model serves as a valuable tool for optimizing inventory management decisions by determining the most cost-effective order quantity. By balancing ordering costs and holding costs, the EOQ model enables businesses to achieve efficient inventory control, minimizing total inventory expenses.

Furthermore, when considering the impact of deterioration rate on inventory decisions, adjustments to the EOQ formula can provide more accurate insights into optimal order quantities for perishable or aging inventory items. This consideration becomes increasingly important in industries where spoilage, obsolescence, or expiration significantly affect inventory holding costs.

Overall, the EOQ model offers practical guidelines for inventory replenishment strategies, helping businesses strike a balance between maintaining adequate inventory levels and minimizing associated costs. By implementing EOQ-based inventory policies, organizations can enhance operational efficiency, improve cash flow management, and ultimately enhance their competitiveness in the market.

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